

# CO<sub>2</sub>-free Steel Production by Means of Hydrogen



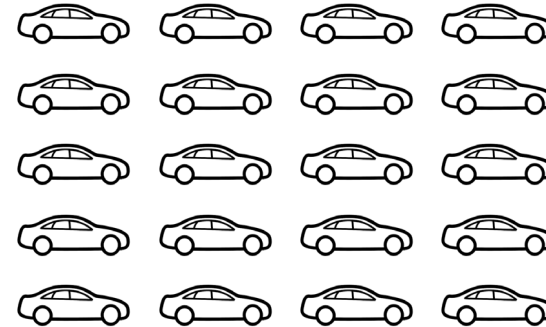
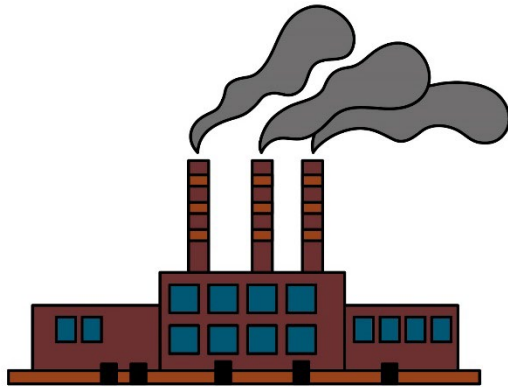
**Prof. Dr.-Ing. Marc Hölling**

**24. Oktober 2019**

# CO<sub>2</sub>-Emissions by the German Steel Industry

Steel Industry (GER)

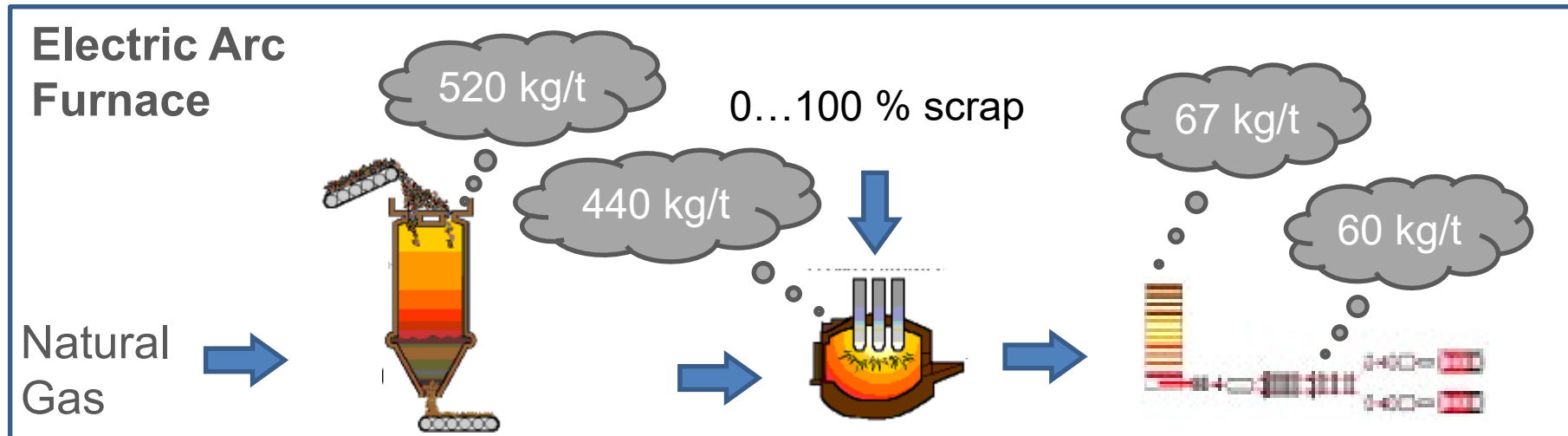
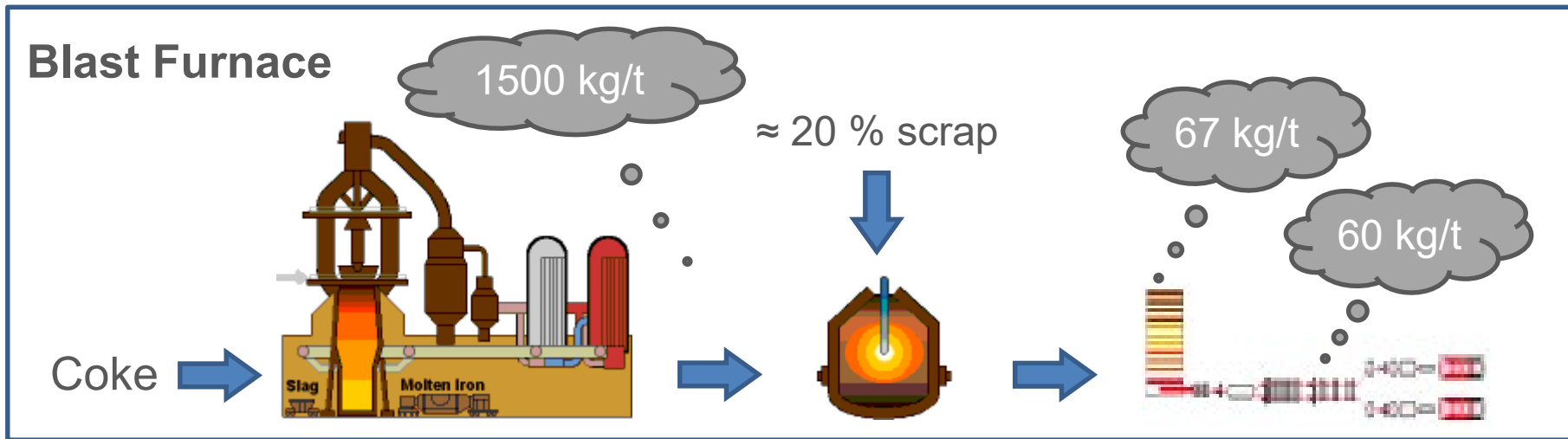
≈ 19.000.000 cars



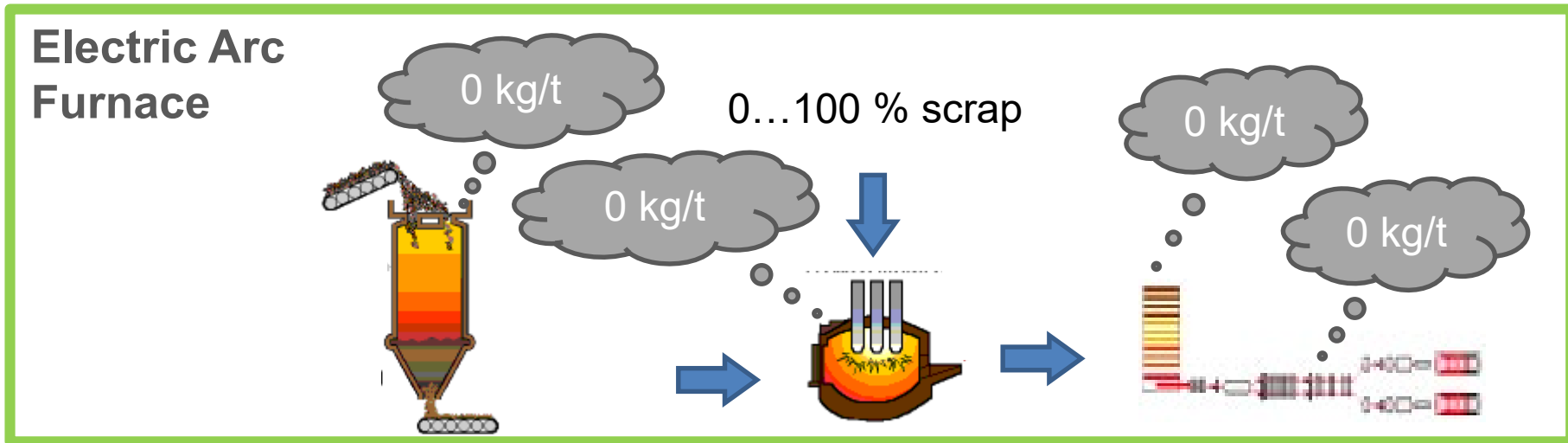
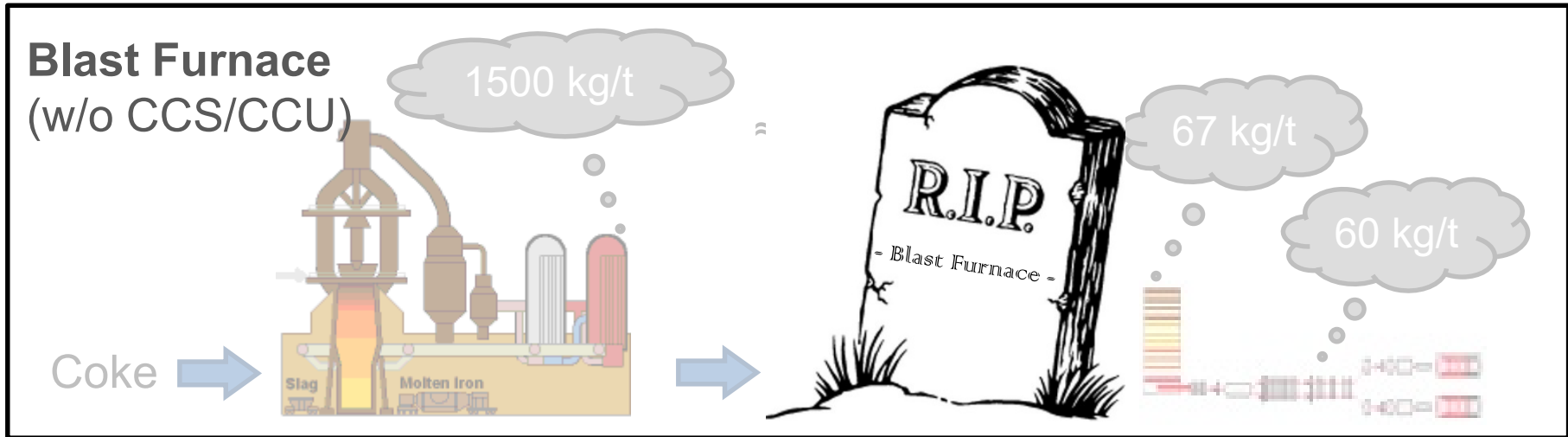
- Total CO<sub>2</sub>-Emissions of Germany  
→ approx. 800 Mio. t/a
- CO<sub>2</sub>-Emissions of German steel industry  
→ approx. **57 Mio. t/a (≈ 7%)**
- Equivalent to 19 Mio. cars\* (46,5 Million cars in total in GER)

[\*: Assumption of 20.000 km/a and 150 g CO<sub>2</sub>/km → 3 t CO<sub>2</sub>/a per car ]

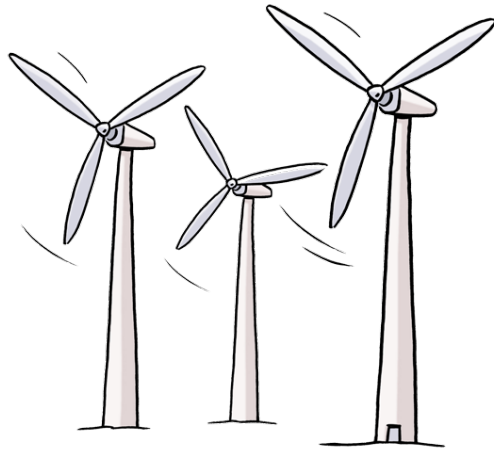
# Production Routes 2019 (with spec. CO<sub>2</sub>-Emiss.)



# Production Routes 2050 in Germany

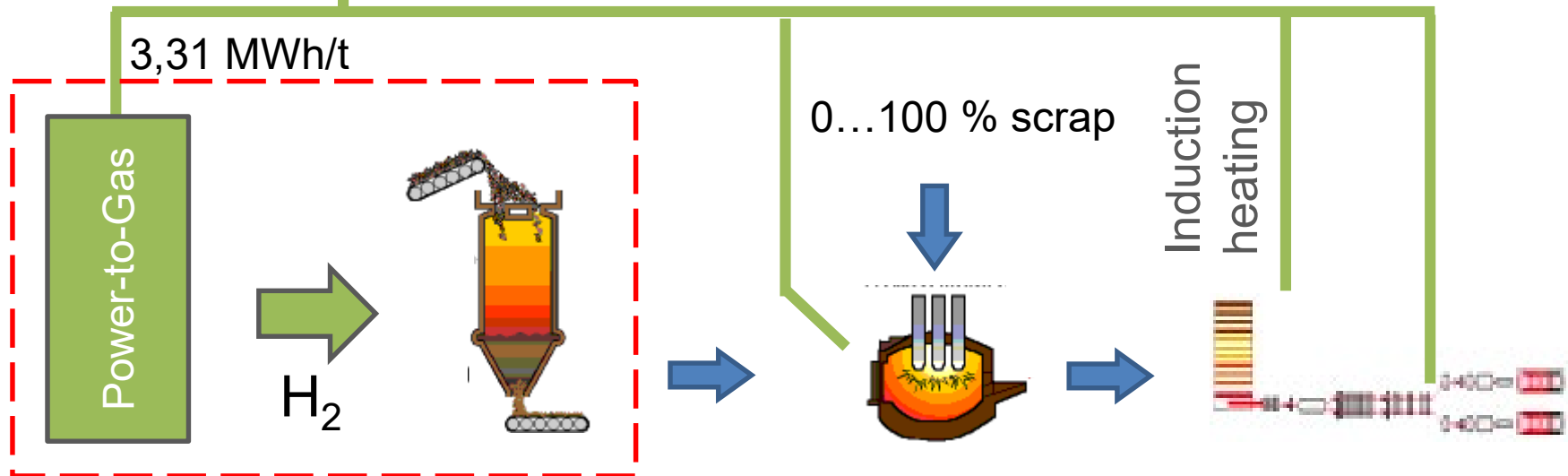


# CO<sub>2</sub>-free Steel Production in 2050



100 €/MWh

- Usage of 100% Renewables  
→ Energiewende!
- Direct Reduction with **Green Hydrogen** instead of Natural Gas
- Preheating of billets by induction





# Constraints and Opportunities

- Reduction by H<sub>2</sub> is technologically feasible
- Poor profitability under current conditions (330 €/t (green H<sub>2</sub>) vs. 65 €/t (natural gas))
- Future outlook:
  - Increase of CO<sub>2</sub>-costs
  - Increase of costs for fossil fuels
  - Cost decrease of renewable energies
  - Cost decrease of electrolysis
- **Process Development has to start right now !**



# Thank you for your attention!

WELTGRÖßTER STAHLKONZERN

## Arcelor-Mittal baut Wasserstoff-Anlage in Hamburg

Der größte Stahlkonzern der Welt will weniger CO<sub>2</sub> ausstoßen – und startet ein Wasserstoff-Projekt am Standort in Hamburg.



Kevin Knitterscheidt

16.09.2019 - 04:05 Uhr • [Kommentieren](#) • [27 x geteilt](#)



[Handelsblatt, 16.09.19]